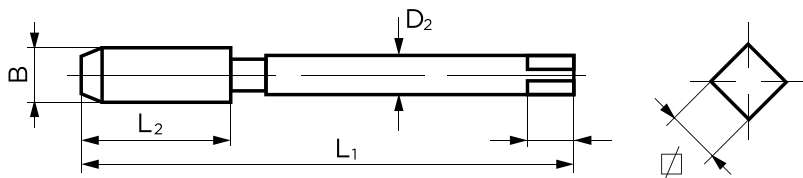
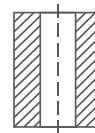




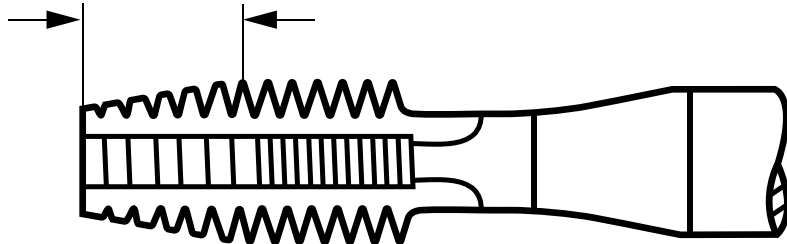
TEKNISK INFORMATION



Gennemgående huller

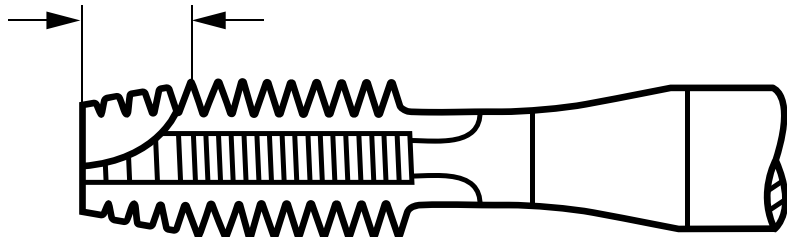


Ca. 6-8 ansnit



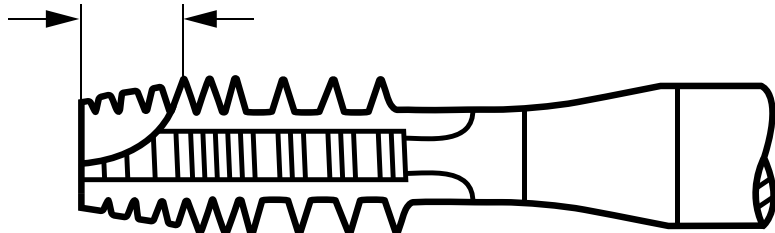
Form A
6-8 gevindansnit

Ca. 4-5 ansnit



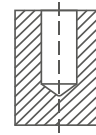
Form B
4-5 gevindansnit med spiralpunkt

Ca. 4-5 ansnit

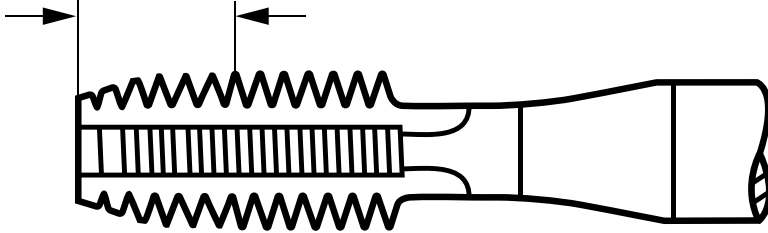


Form B-AZ
4-5 gevindansnit med spiralpunkt og afbrudt gevind

Blinde huller



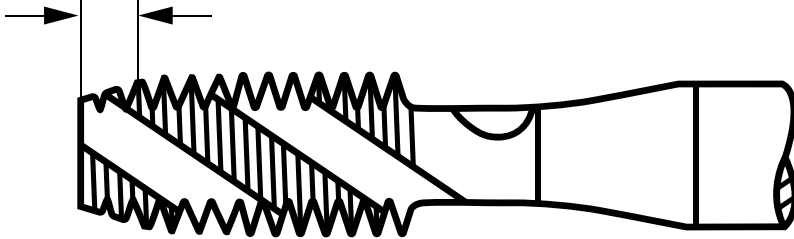
Ca. 2-3 ansnit



Form C

2-3 gevindansnit

Ca. 2-3 ansnit

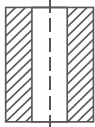
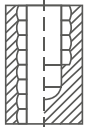
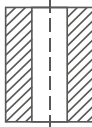
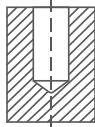
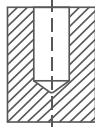
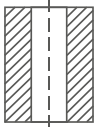


Form C/RSP

2-3 gevindansnit,
15° or 35° spiralspor

Anbefalede skærehastigheder for maskintappe

Art-Nr. M	373/383	374/384	375/385	376/386	377/387	379/389
Art-Nr. Mf		394	395		397	
Art-Nr. BSW			705/715		707/717	
Art-Nr. UNC			745/755		747/757	
Art-Nr. UNF			765/775		767/777	
Art-Nr. G (BSP)		784	785		787	
Form	A	C	B	15°RSP	35°RSP	B-AZ
Hultype						
Materiale						
Strukturel stål op til 500 N/mm	A	C	B	15°RSP	35°RSP	B-AZ
Strukturel stål op til 500 N/mm	A	C	B	15°RSP	35°RSP	
Fræseskærende stål			B		35°RSP	
Cementeringsstål, varmebehandlet stål			B		35°RSP	B-AZ
Værktøjsstål			B		35°RSP	
Rustfrit stål			B		35°RSP	B-AZ
Støbestål			B	15°RSP	35°RSP	
Støbejern, sfærisk grafit jern		C				

Art-Nr. M	373/383	374/384	375/385	376/386	377/387	379/389
Art-Nr. Mf		394	395		397	
Art-Nr. BSW			705/715		707/717	
Art-Nr. UNC			745/755		747/757	
Art-Nr. UNF			765/775		767/777	
Art-Nr. G (BSP)		784	785		787	
Form	A	C	B	15°RSP	35°RSP	B-AZ
Hultype						
Materiale						
Malleable støbejern	A	C	B	15°RSP	35°RSP	
Messing, kortspånet		C				
Messing, langspånet			B	15°RSP	35°RSP	
Bronze			B		35°RSP	
Kobber			B	15°RSP	35°RSP	
Al-legering, kortspånet		C	B		35°RSP	
Al-legering, langspånet			B	15°RSP	35°RSP	B-AZ
Zink legering			B	15°RSP	35°RSP	
Magnesium legering		C	B		35°RSP	B-AZ
Termoplast			B		35°RSP	
Termohærdende Plast		C				

